



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada  
Tel (613) 632-5200  
Fax 613 632-5246

ASAP  
NOV 8?

646.9710  
Job Sheet 184911



Part No: 646.9710

Job Qty: 11 ea

Part Name: Body



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/18/18

Job Tracking No:

Due Date: 11/8/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E SHEETS 1-4 IPP REV:A NEW ISSUE 12/10/04 JFS VERIFY BY: DD

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation              | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off |
|-------|------------------------|--------|------------|----------|-----------|---------|-----------------------|-----------|----------|
|       |                        |        |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |          |
| 90    | Start up Operation     | 11 Ea  |            | 11/8/18  | 0.00      | 0.00    | Start Up Machining-1  |           | MLL      |
| 110   | CNC Vertical Machining | 11 pcs |            | 11/8/18  | 0.22      | 5.50    | HAAS1-1               |           | MLL      |
| 120   | QC                     | 11 pcs |            | 11/8/18  | 0.00      | 0.00    | QC2 Machining-1       |           | MLL      |
| 130   | QC                     | 11 pcs |            | 11/8/18  | 0.00      | 0.00    | QC8 Machining-1       |           | MLL      |
| 140   | Outsource              | 11 pcs |            | 11/8/18  |           |         | ATG001-VC             | 10        | MLL      |
| 150   | Packaging              | 11 pcs |            | 11/8/18  | 0.00      | 0.00    | Packaging2            |           | MLL      |
| 155   | QC                     | 11 pcs |            | 11/8/18  | 0.00      | 0.00    | QC6                   |           | MLL      |
| 160   | SprayPaint             | 11 pcs |            | 11/8/18  | 0.00      | 1.83    | Spray Paint           |           | MLL      |
| 165   | QC                     | 11 pcs |            | 11/8/18  | 0.00      | 0.00    | QC14                  |           | MLL      |
| 180   | Packaging              | 11 pcs |            | 11/8/18  | 0.00      | 0.00    | Packaging3-1          |           | MLL      |
| 190   | QC21-SA                | 11 Ea  |            | 11/8/18  | 0.00      | 0.00    | QC21                  |           | MLL      |

Part Op 90 - Cut Blank at 7.425"

Descriptions: 110 - 1-Machine per folio FB130

140 - Issue P/O to ATG: PO041622 Hard Black Anodize Color Black and Prime as per Dwg 646.9700

180 - \*\*\*IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV\*\*\*

### Job BOM

| Part / Item         | Component Name                         | Quantity            | Operation             | Container |
|---------------------|----------------------------------------|---------------------|-----------------------|-----------|
| M7075T6S1.000X5.000 | 7075-T6 Sheet 1" Thick Plate X 5" Wide | 6.8310 ft (.621 ea) | 90-Start up Operation |           |

### Job Allocations

| Operation             | Component Part      | Required | Inventory | Allocated |
|-----------------------|---------------------|----------|-----------|-----------|
| 90-Start up Operation | M7075T6S1.000X5.000 | 7        | 20        | 0         |

### Part Specifications

| Spec No | Description | Target/Tolerance        | Limits         | Type | Special Comments |
|---------|-------------|-------------------------|----------------|------|------------------|
| 1       | Body        | 0.130Inches $\pm$ 0.010 | 0.140<br>0.120 |      |                  |
| 2       | Body        | 45.0Angle $\pm$ 0.5     | 45.5<br>44.5   |      |                  |
| 3       | Body        | 1.500Inches $\pm$ 0.005 | 1.505<br>1.495 |      |                  |



**Container No: S123696**



**Part: 646.9710**

**Job No: 184911**

**Serial No/Batch: S123696**

**Revision: E**

**Inspector:**

**Exp Date:**

**Instructions:**

**Dart Aerospace Ltd.**  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
CANADA  
TEL.: 1 813 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

**Date: 11/01/18**



|    |      |                                |                |
|----|------|--------------------------------|----------------|
| 4  | Body | 0.352Inches + 0.005<br>- 0.000 | 0.357<br>0.352 |
| 5  | Body | 0.100Inches ± 0.010            | 0.110<br>0.090 |
| 6  | Body | 45.0Angle ± 0.5                | 45.5<br>44.5   |
| 7  | Body | 0.875Inches ± 0.005            | 0.880<br>0.870 |
| 8  | Body | 0.700Inches ± 0.005            | 0.705<br>0.695 |
| 9  | Body | 5.500Inches ± 0.005            | 5.505<br>5.495 |
| 10 | Body | 0.660Inches ± 0.005            | 0.665<br>0.655 |
| 11 | Body | 0.660Inches ± 0.005            | 0.665<br>0.655 |
| 12 | Body | 0.278Inches ± 0.002            | 0.280<br>0.276 |
| 13 | Body | 0.339Inches ± 0.002            | 0.341<br>0.337 |
| 14 | Body | 0.352Inches ± 0.002            | 0.354<br>0.350 |
| 15 | Body | 0.372Inches ± 0.002            | 0.374<br>0.370 |
| 16 | Body | 1.067Inches ± 0.002            | 1.069<br>1.065 |
| 17 | Body | 2.608Inches ± 0.002            | 2.610<br>2.606 |
| 18 | Body | 2.750Inches ± 0.002            | 2.752<br>2.748 |
| 19 | Body | 2.892Inches ± 0.002            | 2.894<br>2.890 |
| 20 | Body | 3.348Inches ± 0.002            | 3.350<br>3.346 |
| 21 | Body | 3.597Inches ± 0.002            | 3.599<br>3.595 |
| 22 | Body | 3.847Inches ± 0.002            | 3.849<br>3.845 |
| 23 | Body | 0.351Inches ± 0.002            | 0.353<br>0.349 |
| 24 | Body | 0.544Inches ± 0.002            | 0.546<br>0.542 |
| 25 | Body | 2.195Inches ± 0.002            | 2.197<br>2.193 |
| 26 | Body | 2.304Inches ± 0.002            | 2.306<br>2.302 |
| 27 | Body | 2.451Inches ± 0.002            | 2.453<br>2.449 |
| 28 | Body | 2.639Inches ± 0.002            | 2.641<br>2.637 |
| 29 | Body | 3.395Inches ± 0.002            | 3.397<br>3.393 |
| 30 | Body | 3.495Inches ± 0.002            | 3.497<br>3.493 |
| 31 | Body | 4.551Inches ± 0.002            | 4.553<br>4.549 |
| 32 | Body | 4.595Inches ± 0.002            | 4.597<br>4.593 |
| 33 | Body | 4.687Inches ± 0.002            | 4.689<br>4.685 |
| 34 | Body | 4.734Inches ± 0.002            | 4.736<br>4.732 |
| 35 | Body | 6.651Inches ± 0.002            | 6.653<br>6.649 |
| 36 | Body | 0.201Inches + 0.005<br>- 0.001 | 0.206<br>0.200 |



|    |      |                                |                |
|----|------|--------------------------------|----------------|
| 37 | Body | 0.177Inches + 0.005<br>- 0.001 | 0.182<br>0.176 |
| 38 | Body | 7.026Inches ± 0.005            | 7.031<br>7.021 |
| 39 | Body | 4.245Inches ± 0.005            | 4.250<br>4.240 |

Plex 10/30/18 8:21 AM Dart.lajeunesse.marie







Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# **PURCHASE ORDER** **PO041573**

**Supplier:** ATG001-VC  
A.T.G. Industries Inc  
731 INDUSTRIELLE ROAD  
ROCKLAND  
ON  
K4K 1T2 Canada  
Phone: 613-446-4544  
Fax: 613-446-4556

**PO No:** PO041573  
**PO Date:** 11/2/18  
**Due Date:** 11/9/18  
**Purchase Order Revision:**  
**Revision Date:**  
**Ship-To Contact:** Tsimiklis, ChrisoulaPhone:

**Attention:** Lalande, Marc-Andre

**Via:** Ground

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**Pymt Terms:** Net 30

**Freight Terms:**

**Special Comments:**

## **Items**

| Line Item                                                        | Job    | Part              | Description                                                                                                                                                                                                                          | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
|------------------------------------------------------------------|--------|-------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| 1                                                                | 180097 | RBE350A93-3501-20 | Extraction Tool, Hydraulic Pump Pulley Bearing<br>-Issue P/O to ATG:<br><br>-ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant<br>As Per Dwg RBE350A93-3501-20 Rev. E<br>-Certificate of Conformity is required | Firmed | -       | 11/9/18  | 24 pcs         | 0 pcs             | 24 pcs  | \$7.13/pcs       | \$171.12       |
| <p>24 X NOV 07 2018</p>                                          |        |                   |                                                                                                                                                                                                                                      |        |         |          |                |                   |         |                  |                |
| <b>Line Item Note</b> ** let me know for fastest possible ETA ** |        |                   |                                                                                                                                                                                                                                      |        |         |          |                |                   |         |                  |                |
| 2                                                                | 184526 | D5576-1           | Deflector, Upper, Cable Cutter<br>: Various STC's<br>Issue P/O to ATG :<br><br>Black Anodize & Prime as per Dwg. D5576<br><br>Certification of Conformity is required.                                                               | Firmed | -       | 11/9/18  | 10 pcs         | 0 pcs             | 10 pcs  | \$12.22/pcs      | \$122.20       |
| <p>10 X NOV 07 2018</p>                                          |        |                   |                                                                                                                                                                                                                                      |        |         |          |                |                   |         |                  |                |







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Hawkesbury, ON  
K6A 1K7  
Canada

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# PURCHASE ORDER

## PO041573

### Items

| Line Item                                                 | Job    | Part         | Description                                                                                                                                                                | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD)    | Extended Price  |
|-----------------------------------------------------------|--------|--------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|---------|----------|----------------|-------------------|---------|---------------------|-----------------|
| <b>Line Item Note</b> Can we get this one by Monday?? :(  |        |              |                                                                                                                                                                            |        |         |          |                |                   |         |                     |                 |
| 3                                                         | 184911 | 646.9710     | Body<br>Issue P/O to<br>ATG :<br><br>Hard Black<br>Anodize Color<br>Black and Prime<br>as per Dwg<br>646.9700                                                              | Firmed | -       | 11/9/18  | 11 pcs         | 0 pcs             | 11 pcs  | \$17.22/pcs         | \$189.42        |
| <b>Line Item Note</b> ** Can we have by Nov. 8? **        |        |              |                                                                                                                                                                            |        |         |          |                |                   |         |                     |                 |
| 4                                                         | 173517 | RBT400229-05 | Back<br>-Issue P/O to<br>ATG:<br><br>ANODIZE<br>COLOR<br>CLEAR, PER<br>IAW MIL-A-<br>8625F TYPE 2<br>CLASS 1<br>WATER SEAL<br>-Certificate of<br>Conformity is<br>required | Firmed | -       | 11/9/18  | 10 pcs         | 0 pcs             | 10 pcs  | \$7.13/pcs          | \$71.30         |
| <b>Line Item Note</b> ** Only need back for Nov. 12 :D ** |        |              |                                                                                                                                                                            |        |         |          |                |                   |         |                     |                 |
|                                                           |        |              |                                                                                                                                                                            |        |         |          |                |                   |         | <b>Grand Total:</b> | <b>\$554.04</b> |

### Order Notes

Procurement Quality Clauses  
A005 right of entry  
A012 chemical and physical test report  
A016 personnel qualification  
A017 raw material identification (as applicable)

A022 Apical Processing  
A024 process certifications  
A026 certification of material conformance

A041 quality management system  
A042 dart notification by supplier  
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Plex 11/6/18 1:16 PM dart.tsimiklis.chrisoula







A.T.G. Industries Inc.  
731 Industrielle Street  
Rockland, ON K4K 1T2  
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

### Pack List

Number: 916447

Date: 07-Nov-18

#### To

Dart Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury, ON K6A 1K7

#### Ship To

Chrisoula Tsimiklis  
Dart Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

| Terms                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |                                                                                                                                                                                                                                   | Ship Via     |  |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|--|
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                                                                                                                                                                                                                   | ATG Delivery |  |
| Quantity                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | Description                                                                                                                                                                                                                       |              |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.                                                                                   |              |  |
| ✓ 11<br>ea                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | Part: 646.9710<br>Body<br>Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4 mils)<br>Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0005" (1 - 2 mils) per drawing.<br>Job: 24031 | Rev: D       |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | PO: PO0041573                                                                                                                                                                                                                     | Line: 3      |  |
| <p>CERTIFICATE OF CONFORMANCE<br/>A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements.</p> <p>Date: <u>07/11/2018</u></p> <p>Certified Signature: <u>[Signature]</u></p> <p>Receiver Signature: _____</p> <p>A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited.</p> <p>Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.</p> |                                                                                                                                                                                                                                   |              |  |

DAS  
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Made in Canada.

